

Conforming to IEC Standard The Next-Generation Ethernet Connector for Industrial Equipment

IX Series



Overview

Multi-purpose small-sized I/O connector for industrial machinery.

Conforming to IEC Standard IEC PAS 61076-3-124 Compact size, robust and high speeds. High EMC resistance.

■Features

1. Contribution to size reduction

The ix Industrial offers a reduced size of 75% compared to conventional RJ-45 modular solutions. This size reduction allows for reduced installation space. Parallel-mounting at P=10mm is possible.

2. Single action lock design

The connector locks by simply inserting the plug into the receptacle. An audible click insures locking. The lock can be released by pushing a button on the plug leading to smooth removal.

3. Robust design resistant to wrenching forces

The PCB-mounted receptacle shell is designed to minimize the influence of wrenching force from the plug on the mated surface. Additionally, the PCBmounted shape is designed to protect the contacts. Unique metal hold down placement which can prevent peeling of contacts. Stainless steel material is used for metal parts to enhance the mechanical strength.

4. High EMC Resistance

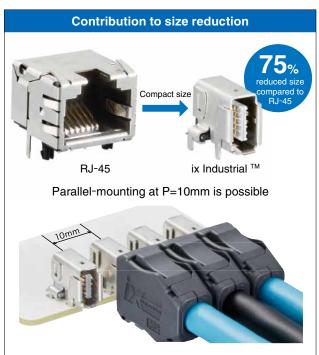
Optimized shielding design guarantees high EMC resistance to secure safe data transmission.

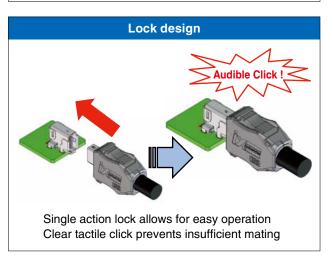
5. High Data Rate Transmission

Cat.5e (1Gbps) and Cat.6A (10Gbps) high-speed Ethernet performance.

6. PIP (Pin-In-Paste) mounting possible

The receptacle shell is mounted at the through hole section of the PCB to enhance the mounting strength of the PCB. Both signal contact SMT and PIP mounting allows for reflow-mounting and reduction of man-hours required for board processing.







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Zertifiziert nach ISO 9001:2015

■Product Specifications

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		Voltage	50V AC / 60V DC		Operating temperature range	-40 to +85°C (Note 1)
Ratings Electric 1.5A current 3.0A		1.5A	All-pin signal	Storage	-30°C to +60°C	
		current	3.0A	4 pins of contacts No.1, 2, 6 and 7	temperature range	

Items	Specifications	Conditions
1. Contact resistance	Signal : $30m\Omega$ or less (Note 2) Shield : $100m\Omega$ or less (Note 2)	Measured at 100mA
2. Insulation resistance	500M $Ω$ or more	Measured at 500V DC
Withstanding voltage	No flashover or breakdown	Apply a voltage of 500V DC for 1 minute.
4. Mechanical operation	Signal : $80m\Omega$ or less (Note 2) Shield : $100m\Omega$ or less (Note 2)	5000 times
5. Vibration resistance	①No electrical discontinuity of 1μ s or more	10 to 500Hz, half amplitude 0.35mm, Acceleration of 50m/s².
6. Shock resistance	②No damage, crack or loosened parts	300m/s², 11ms duration, 3 axis both directions, 3 times each.
7. Fretting corrosion resistance	1) No electrical discontinuity of 1 µs or more2) No damage, crack or loosened parts	490m/s², 30 times/min, 1000 times

Note 1: Includes temperature rise due to current flow. Note 2: Conductor resistance of the cable isn't included.

■Materials / Finish

●Receptacle

Component	Materials	Color/Finish	Remarks
Insulator	Liquid crystal polymer	Gray	UL94V-0
Contact	Copper alloy	Partially gold plated	
Shielding plate	Stainless steel		
Shell	Stainless steel	Tin plated	<u></u>
Suction cap	Polyamide resin	Black	UL94V-0

●Plug

Component	Materials	Color/Finish	Remarks
Contact	Copper alloy	Partially gold plated	
Insulator	Polyamide resin	Black, Dark gray	UL94V-0
Shielding plate	Stainless steel		
Insulated case	Polyamide resin	Black	UL94V-0
Guide	Polycarbonate resin	Transparent, Clear yellow	UL94V-0
Shield case	Stainless steel	Nickel plated	
Shield shell	Stainless steel	Nickel plated	
Cover case	Polycarbonate resin	Dark gray	UL94V-0

■Product Number Structure

Refer to the chart below when determining the product specifications from the product number. Please select from the product numbers listed in this catalog when placing orders.

Receptacle

$$\frac{IX}{0} \frac{61}{2} \frac{G}{6} - \frac{A}{4} - \frac{10}{6} \frac{P}{6} \frac{(**)}{9}$$

Plug

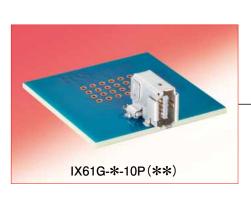
$$\frac{\text{IX}}{\text{1}} \frac{40}{\text{2}} \frac{\text{G}}{\text{3}} - \frac{\text{A}}{\text{4}} - \frac{10}{\text{5}} \frac{\text{S}}{\text{6}} - \frac{\text{CV}}{\text{7}} \frac{7.0}{\text{8}} \frac{(**)}{\text{9}}$$

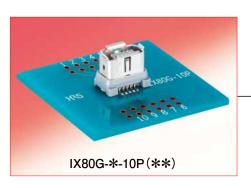
Series name: IX IX Series	6 Contact polarity: P Male contact
2 Mounting/connection method :	S Female contact
40 Hand soldering	7 Plug cover
30 IDC (26 to 28 AWG, Cable outer dia meter ϕ 0.95 to1.05)	CV Cable outlet direction : Straight
31 IDC (24 to 26 AWG, Cable outer dia meter ϕ 1.1 to 1.25)	Applicable cable diameter : (7.0)
61 Upright right angle SMT	Sheath outside diameter : ϕ 6.3 to 7.2
80 Vertical SMT	Plating specifications:
Correspond to Gigabit Ethernet : G	Blank Gold plated
4 Mating key : Type A	(01) Palladium-Nickel plated + Gold plated
Type B	
Number of Contacts	

■Diagram of Connector Mating Combinations

Receptacle







*Mating key (Type A, B) of Plug & Receptacle must be the same for mating.

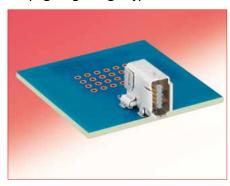


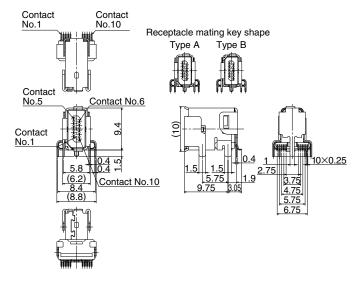




■Receptacle

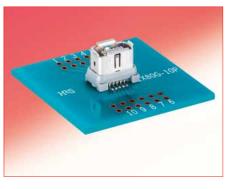
Upright right angle type

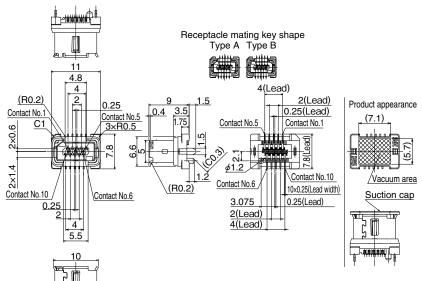




Part No.	HRS No.	Plating of the contact area
IX61G-A-10P	251-0021-0	Gold plated 0.2 μ m
IX61G-A-10P(01)	251-0021-0 01	Palladium-Nickel plated $0.75\mu m + Gold plated 0.05\mu m$
IX61G-B-10P	251-0026-0	Gold plated 0.2 μ m
IX61G-B-10P(01)	251-0026-0 01	Palladium-Nickel plated $0.75\mu m + Gold$ plated $0.05\mu m$

Receptacle (Vertical type)



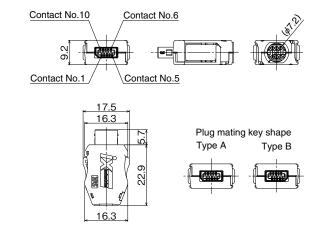


Note: This product is delivered with a cap to accommodate pick & place equipment. Please take the cap before use.

Part No.	HRS No.	Plating of the contact area
IX80G-A-10P	251-0018-0	Gold plated 0.2μm
IX80G-A-10P(01)	251-0018-0 01	Palladium-Nickel plated 0.75μ m + Gold plated 0.05μ m
IX80G-B-10P	251-0019-0	Gold plated 0.2μm
IX80G-B-10P(01)	251-0019-0 01	Palladium-Nickel plated $0.75\mu m + Gold plated 0.05\mu m$

■Plug





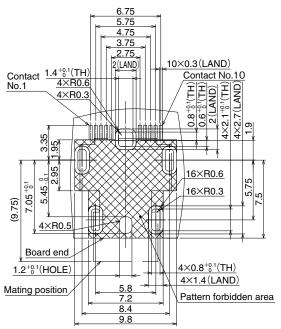
Part No.	HRS No.	Plating of the contact area
IX40G-A-10S-CV(7.0)	251-0022-0	Gold plated 0.2μm
IX40G-A-10S-CV(7.0)(01)	251-0022-0 01	Palladium-Nickel plated $0.75\mu m + Gold plated 0.05\mu m$
IX40G-B-10S-CV(7.0)	251-0032-0	Gold plated 0.2μm
IX40G-B-10S-CV(7.0)(01)	251-0032-0 01	Palladium-Nickel plated $0.75\mu m + Gold plated 0.05\mu m$
IX30G-A-10S-CV(7.0)	251-0020-0	Gold plated 0.2μm
IX30G-A-10S-CV(7.0)(01)	251-0020-0 01	Palladium-Nickel plated $0.75\mu m + Gold plated 0.05\mu m$
IX30G-B-10S-CV(7.0)	251-0025-0	Gold plated 0.2μm
IX30G-B-10S-CV(7.0)(01)	251-0025-0 01	Palladium-Nickel plated $0.75\mu m + Gold plated 0.05\mu m$
IX31G-A-10S-CV(7.0)	251-0023-0	Gold plated 0.2μm
IX31G-A-10S-CV(7.0)(01)	251-0023-0 01	Palladium-Nickel plated $0.75\mu m + Gold plated 0.05\mu m$
IX31G-B-10S-CV(7.0)	251-0024-0	Gold plated 0.2μm
IX31G-B-10S-CV(7.0)(01)	251-0024-0 01	Palladium-Nickel plated $0.75\mu\mathrm{m} + \mathrm{Gold}$ plated $0.05\mu\mathrm{m}$

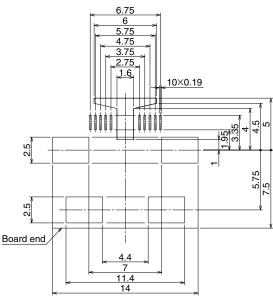
■ Recommended Land Pattern Dimensions (Board thickness: t=1.6mm)

●IX61G-*-10P

Recommended Land Pattern (Mounting side) (t=1.6)

Recommended Metal Mask Pattern (t=0.15)





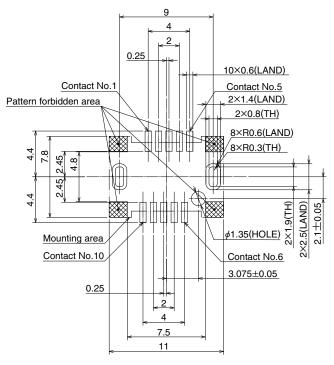
General tolerance unless specified ± 0.02 .

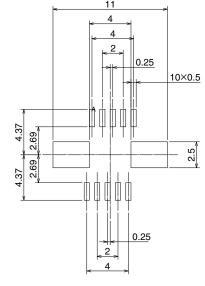
■IX80G-*-10P

Recommended Land Pattern (Mounting side) (t=1.6)

General tolerance unless specified ± 0.05 .

Recommended Metal Mask Pattern (t=0.15)





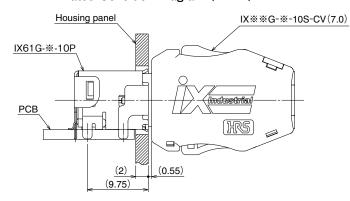
General tolerance unless specified ± 0.02 .

General tolerance unless specified ± 0.05 .

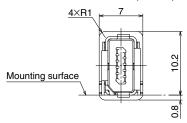
♠ Recommended Panel Thickness

●IX61G-*-10P

Mated Condition Diagram (FREE)



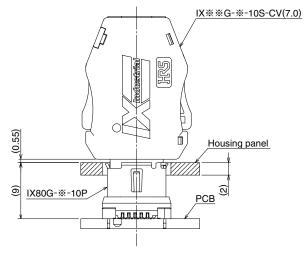
Reference Housing Panel cut-out Dimension (FREE)



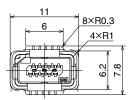
Reference dimensions.

●IX80G-*-10P

Mated Condition Diagram (FREE)



Reference Housing Panel cut-out Dimension (FREE)



Reference dimensions.

●Cable Clamp Jig Tools

Part No.	HRS No.	Remark	
HT803/IX30G-10S-70	902-2213-0	IX**G-*-10S-CV(7.0)	